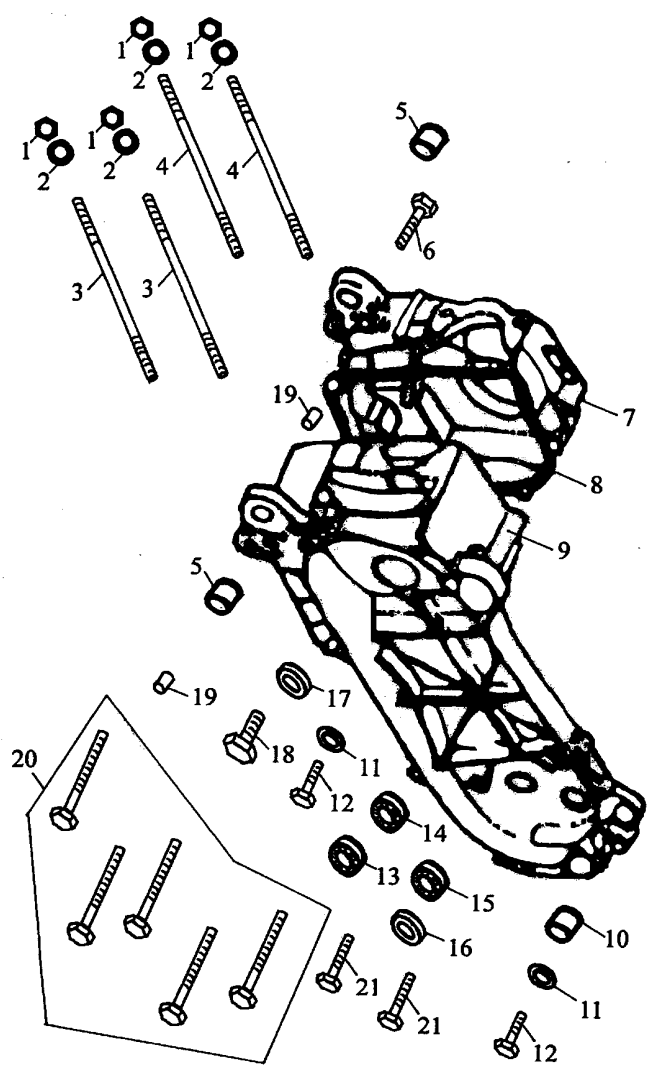
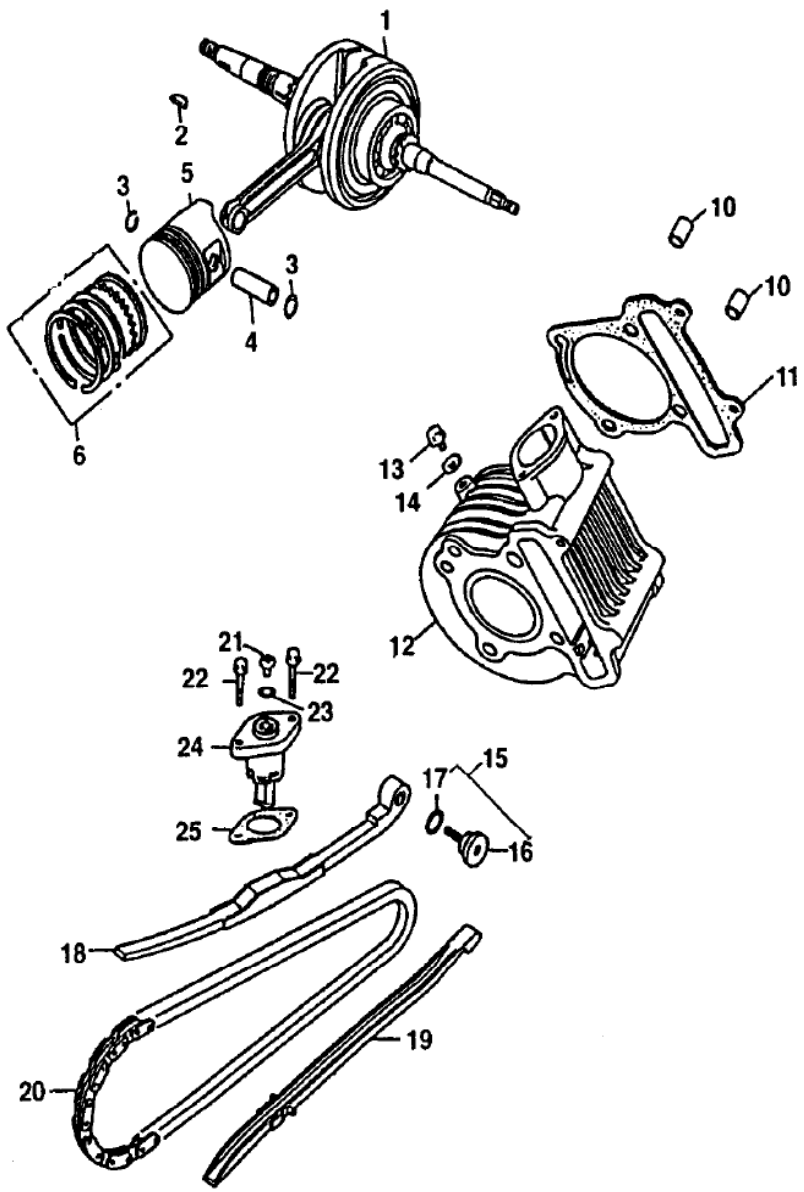


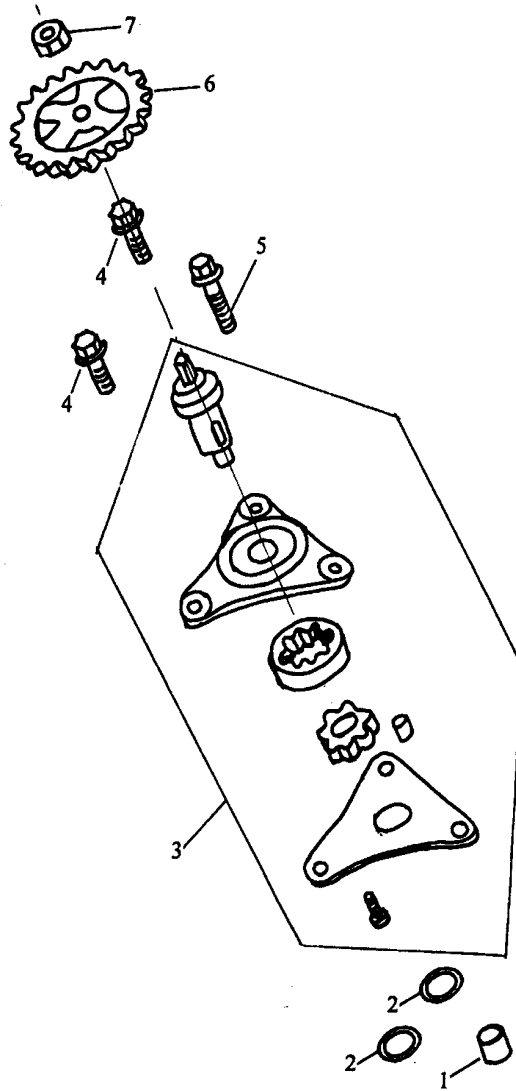
POS	QTY	PARTNUMBER	BESKRIVELSE	DESCRIPTION
1	1	403858	BESLAG	FENDER FRAME - F8.1
2	1	403859	BOLT M6X16	BOLT M6X16 - F8.2
3	1	403860	BOLT M6X25	BOLT M6X25 - F8.3
4	4	403861	BOLT M6X85	BOLT M6X85 - F8.4
5	1	403862	OLIE MÅLER	OIL LEVEL GAUGE - F8.5
6	1	403863	O-RING	O-RING, OIL FILTER - F8.6
7	4	403864	BOLT M6X100	BOLT M6X100 - F8.7
8	1	403865	OLIE FILTER	OIL FILTER - F8.8
9	1	403866	FJEDER	SPRING, OIL FILTER - F8.9
10	1	403867	O-RING	O-RING,OIL FILTER COVER - F8.10
11	1	403868	PROP, OLIE	CAP, OIL FILTER COVER - F8.11
12	1	403869	PAKDÅSE	OIL SEAL ASSY, R-COVER - F8.12
13	1	403870	PAKNING	GASKET, R-COVER - F8.13
14	1	403871	DÆKSEL, HØJRE	RIGHT COVER - F8.14



Pos	Vare nr. / Part no.	Qty	Beskrivelse	Description
1	700001	4	Møtrik	Nut
2	700002	4	Skive	Washer
3	700003	2	Bolt	Bolt
4	700004	2	Bolt	Bolt
5	700005	2	Ophæng	Rub bush hanger
6	700006	1	Bolt	Bolt
7	700007	1	Krumtaphus højre	Case set right crank
8	700008	1	Pakning	Gasket
9	700009	1	Krumtaphus venstre	Case set left crank
10	700010	1	Ophæng	Rub bush hanger
11	700011	2	Pakning	Gasket
12	700012	2	Bolt	Bolt
13	700013	1	Leje	Bearing
14	700014	1	Leje	Bearing
15	700015	1	Leje	Bearing
16	700016	1	Pakdåse	Oil seal
17	700017	1	Pakdåse	Oil seal
18	700018	1	Bolt	Bolt
19	700019	4	Pal	Pin
20	700020	5	Bolt	Bolt
21	700021	2	Bolt	Bolt



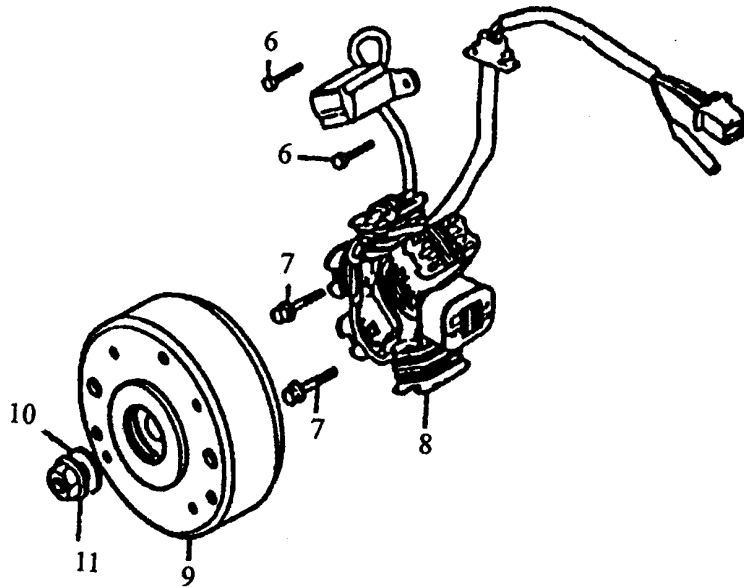
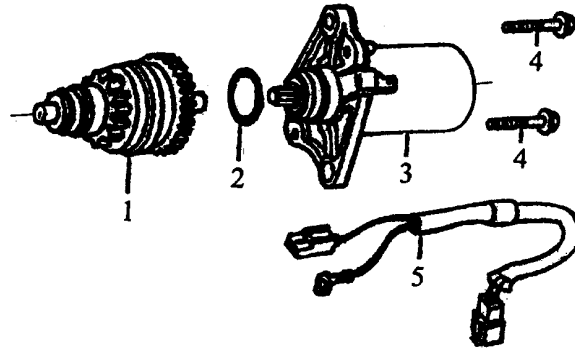
Pos	Vare nr. / Part no.	Qty	Beskrivelse	Description
1	700022	1	Krumtap kpl.	Crank shaft assy
2	700023	1	Feder	Key
3	700024	2	Lås for krydspind	Lock for piston pin
4	700025	1	Krydspind	Piston pin
5	700026	1	Stempel	Piston
6	700027	1	Stempelringe, sæt	Piston ring, assy
10	700031	2	Afstandsbøs	Fixed pin
11	700032	1	Cylinderpakning	Gasket
12	700033	1	Cylinder	Cylinder
13	700034	1	Bolt	Bolt
14	700035	1	Skive	Washer
15	700036	1	Bolt / skive kpl.	Bolt / washer assy
16	700037	1	Bolt	Bolt
17	700038	1	O-ring	O-ring
18	700039	1	Kædestyr øverst	Tensioner pole upper
19	700040	1	Kædestyr nederst	Tensioner pole lower
20	700041	1	Kæde	Chain
21	700042	1	Bolt	Bolt
22	700043	2	Bolt	Bolt
23	700044	1	O-ring	O-ring
24	700045	1	Justering kæde	Adjustment for chain
25	700046	1	Pakning	Washer



**Model Free 50-4****Oil pump assy**

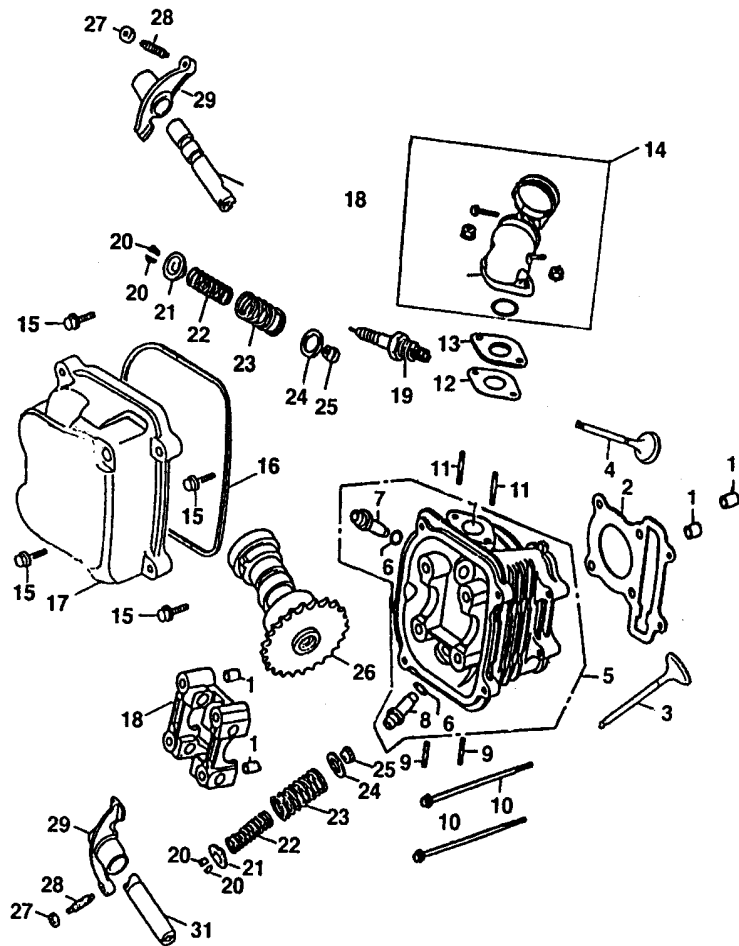
<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700047	1	Pal	Pin
2	700048	2	O-ring	O-ring
3	700049	1	Pumpe kpl.	Pump Oil Assy
4	700050	2	Bolt	Bolt
5	700051	1	Bolt	Bolt
6	700052	1	Gear	Gear pump driven
7	700053	1	Møtrik	Nut



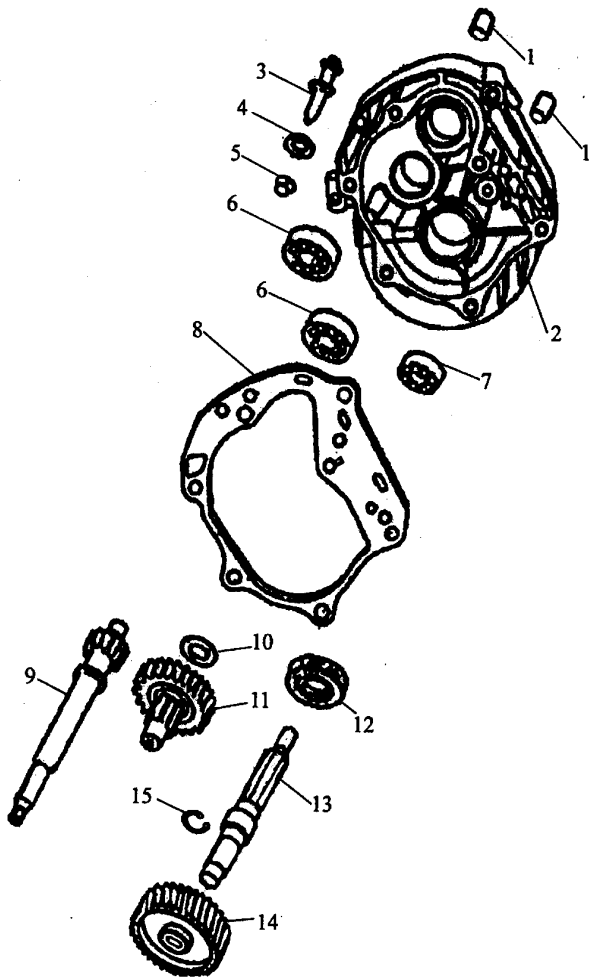


**Model Free 50-4****Start motor, Generator**

<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700054	1	Starterdrev	Fixed pin
2	700055	1	O-ring	O-seal ring
3	700056	1	Start motor	Start motor
4	700057	2	Bolt	Bolt
5	700058	1	Ledning sæt	Wire assy
6	700059	2	Bolt	Bolt
7	700060	2	Bolt	Bolt
8	700061	1	Generator	Generator
9	700062	1	Svinghjul	Flywheel
10	700063	1	Skive	Washer
11	700064	1	Møtrik	Nut

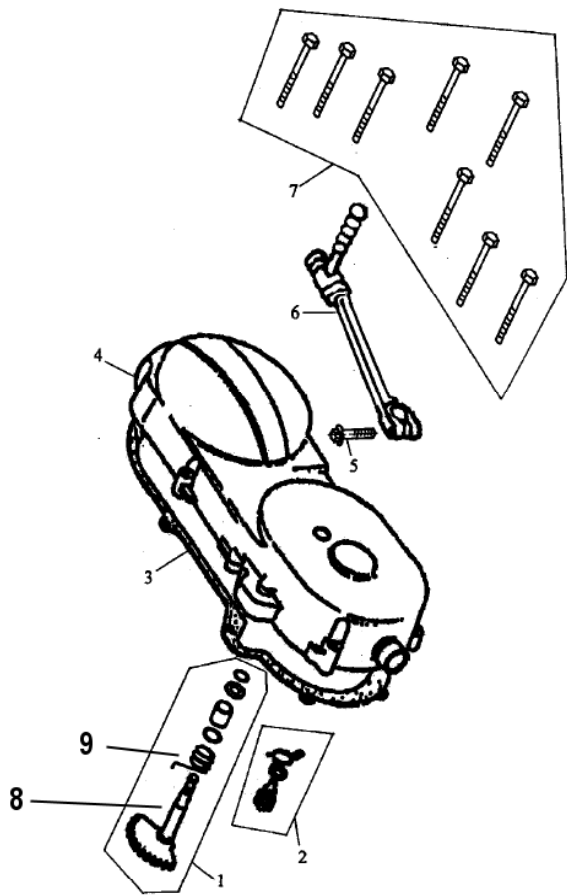


Pos	Vare nr. / Part no.	Qty	Beskrivelse	Description
1	700065	4	Bøs	Bush
2	700066	1	Pakning	Gasket
3	700067	1	Ventil udstødning	Valve exhaust
4	700068	1	Ventil indsugning	Valve inlet
5	700069	1	Topstykke	Cylinder top
6	700070	2	O-ring	O-ring
7	700071	1	Ventilstyr indsugning	Guidepipe intake
8	700072	1	Ventilstyr Udstødning	Guidepipe exhaust
9	700073	2	Bolt	Bolt
10	700074	2	Bolt	Bolt
11	700075	2	Bolt	Bolt
12	700076	1	Pakning	Gasket
13	700077	1	Mellemring	Ring
14	700078	1	Indsugning	Pipe inlet assy
15	700079	4	Bolt	Bolt
16	700080	1	Pakning	Gasket
17	700081	1	Top	Top
18	700082	1	Lejeoverfald	Cam seat
19	700083	1	Tændrør	Sparkplugh
20	700084	4	Ventil lås	Valve lock
21	700085	2	Bund for fjeder	Spring seat
22	700086	2	Fjeder	Spring
23	700087	2	Fjeder	Spring
24	700088	2	Bund for fjeder	Spring seat
25	700089	2	Pakdåse	Oil seal
26	700090	1	Knastaksel	Cam shaft
27	700091	2	Justerings møtrik	Adjusting nut
28	700092	2	Justerings bolt	Adjusting bolt
29	700093	2	Arm ventil	Arm valve
30	700094	1	Arm aksel	Arm shaft
31	700095	1	Arm aksel	Arm shaft



**Model Free 50-4****Transmission cover assy**

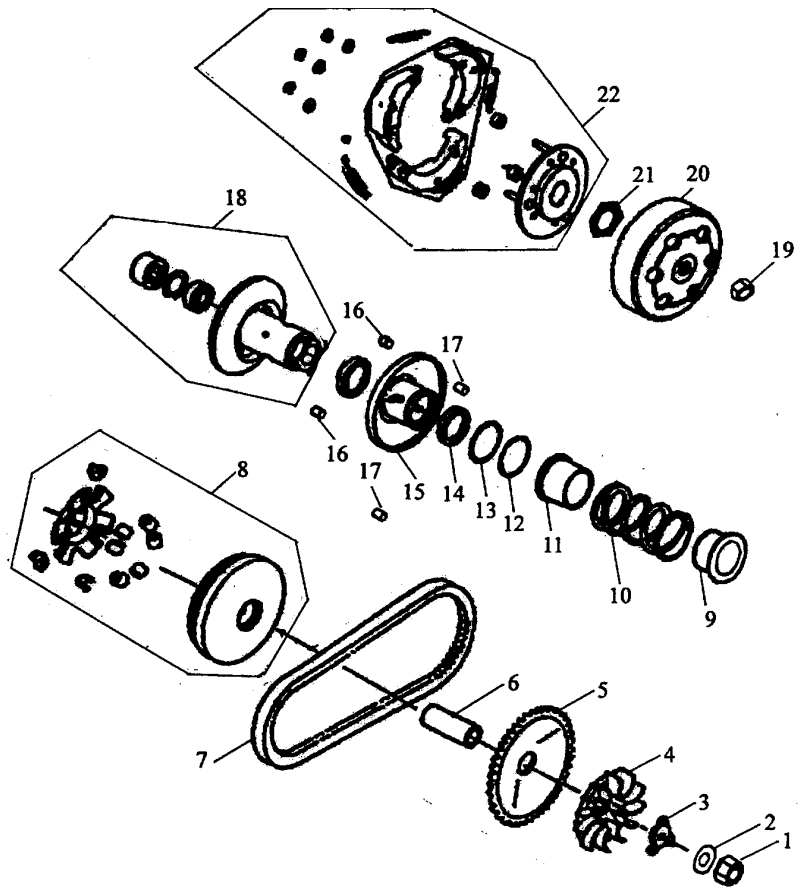
<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700096	2	Bøs	Bush
2	700097	1	Dæksel for gearkasse	Cover for gear box
3	700098	1	Pal	Pin
4	700099	1	O-ring	O-ring
5	700100	1	Møtrik	Nut
6	700101	2	Leje	Bearing
7	700102	1	Leje	Bearing
8	700103	1	Pakning	Gasket
9	700104	1	Aksel	Shaft
10	700105	1	Skive	Washer
11	700106	1	Aksel	Shaft
12	700107	1	Pakdåse	Oil-seal
13	700108	1	Aksel	Shaft
14	700109	1	Gear / tandhjul	Gear / sprocket
15	700110	1	Låsering	Circlip



**Model Free 50-4****Left cover**

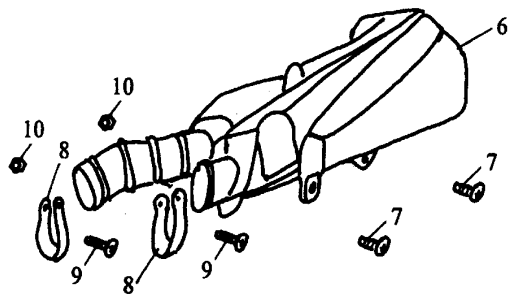
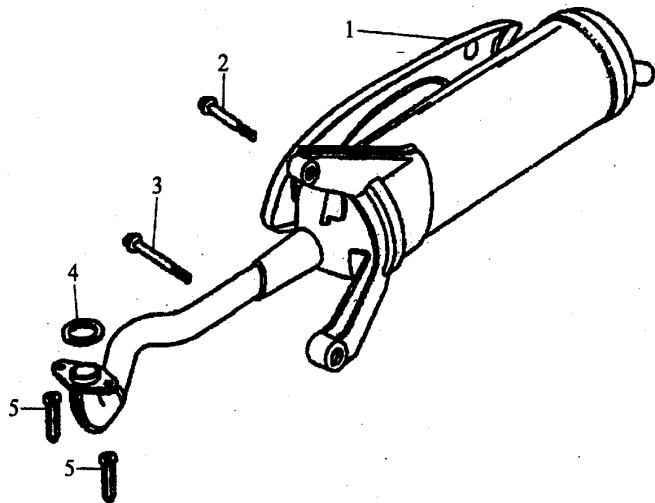
<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700111	1	Starterdrev kpl.	Shaft assy
2	700112	1		Cam pawl assy
3	700113	1	Pakning	Gasket
4	700114	1	Hus	Housing
5	700115	1	Bolt	Bolt
6	700116	1	Kick-starter	Kick-starter
7	700117	8	Bolt	Bolt
8	700421	1	Starterdrev løs	Shaft
9	700422	1	Fjeder	Spring





## Transmission assy

Pos	Vare nr. / Part no.	Qty	Beskrivelse	Description
1	700118	1	Møtrik	Nut
2	700119	1	Skive	Washer
3	700120	1	Låseskive	Clip washer
4	700121	1	Blæsehjul	Fan
5	700122	1	Gear	Gear
6	700123	1	Bøs	Bush
7	700124	1	Rem	Belt
8	700125	1	Transmission	Transmission
9-22	405157	1	Vario komplet	Vario assy



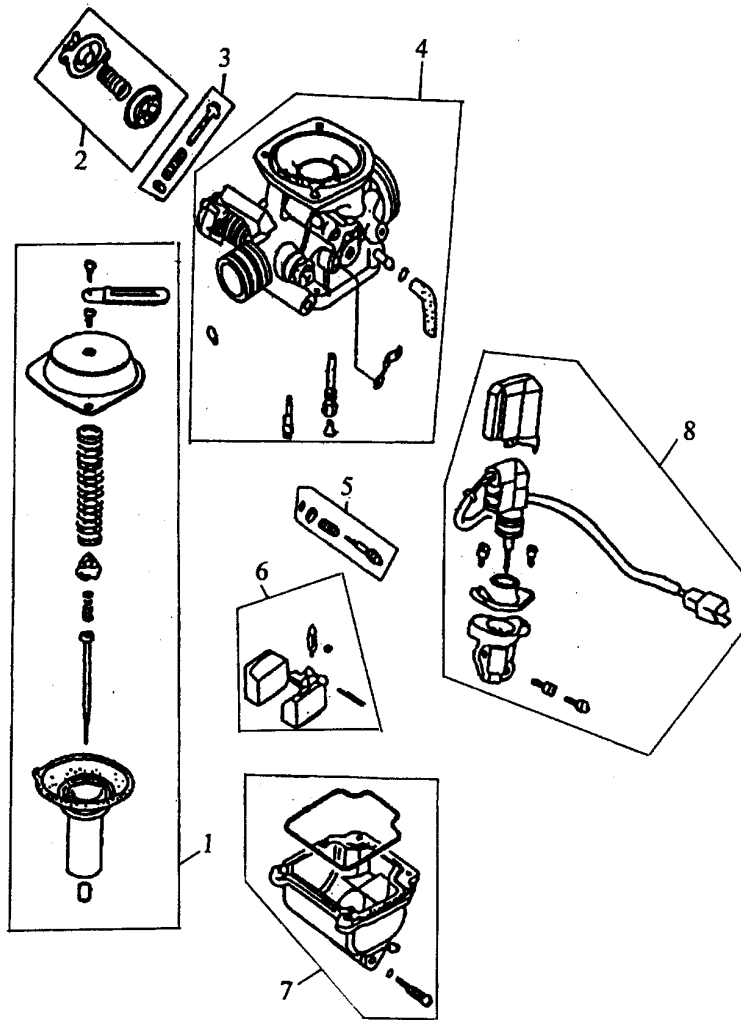
**Model Free 50-4****Muffler and air cleaner**

<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700140	1	Skærm	Guard
2	700141	1	Bolt	Bolt
3	700142	1	Bolt	Bolt
4	700143	1	Skive	Washer
5	700144	2	Møtrik	Nut
6	700145	1	Luftfilter	Air filter
7	700146	2	Skrue	Screw
8	700147	2	Spænde	Hoop
9	700148	2	Skrue	Screw
10	700149	2	Møtrik	Nut



1

Pos	Vare nr. / Part no.	Qty	Beskrivelse	Description
1	403777	1	Luftslange indsugning	Hose - intake



**Model Free 50-4****Carburetor**

<b>Pos</b>	<b>Vare nr. / Part no.</b>	<b>Qty</b>	<b>Beskrivelse</b>	<b>Description</b>
1	700150	1	Nål	Needle
2	700151	1	Menbramventil	Wind valve
3	700152	1	Skruer	Screw assy
4	700153	1	Karburator hus	Carburetor body
5	700154	1	Skruer	Screw assy
6	700155	1	Svømmer kpl.	Flat assy
7	700156	1	Svømmer hus	Float box
8	700157	1	Choker	Start valve assy
	700423	1	Karburator kpl.	Carburetor assy